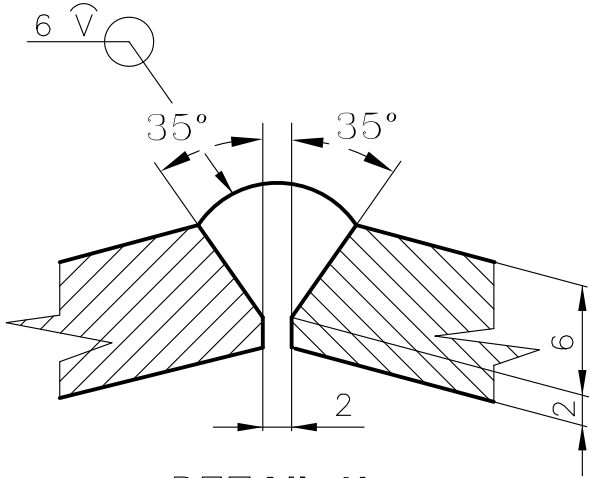
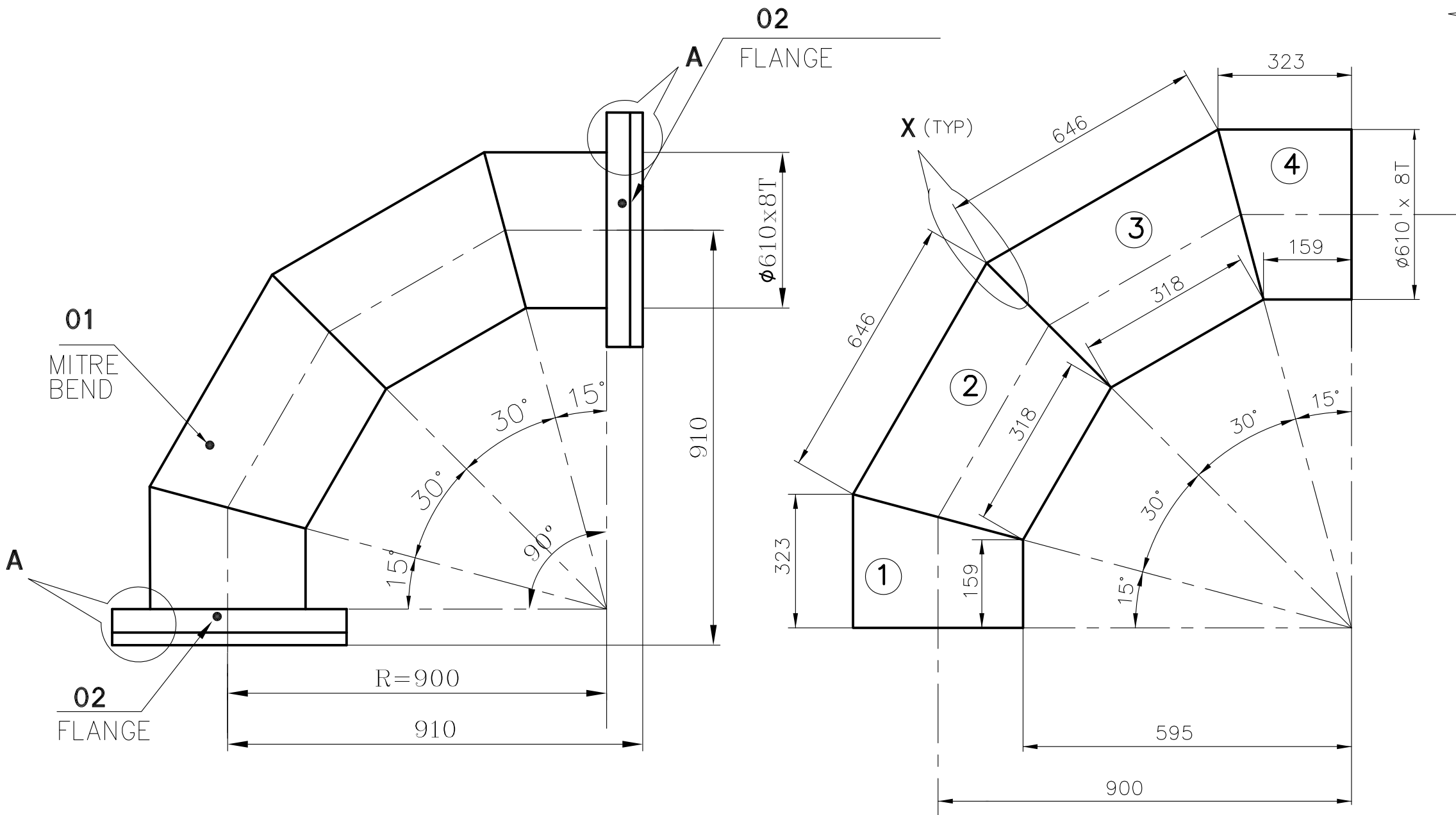


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3-80-470-34383

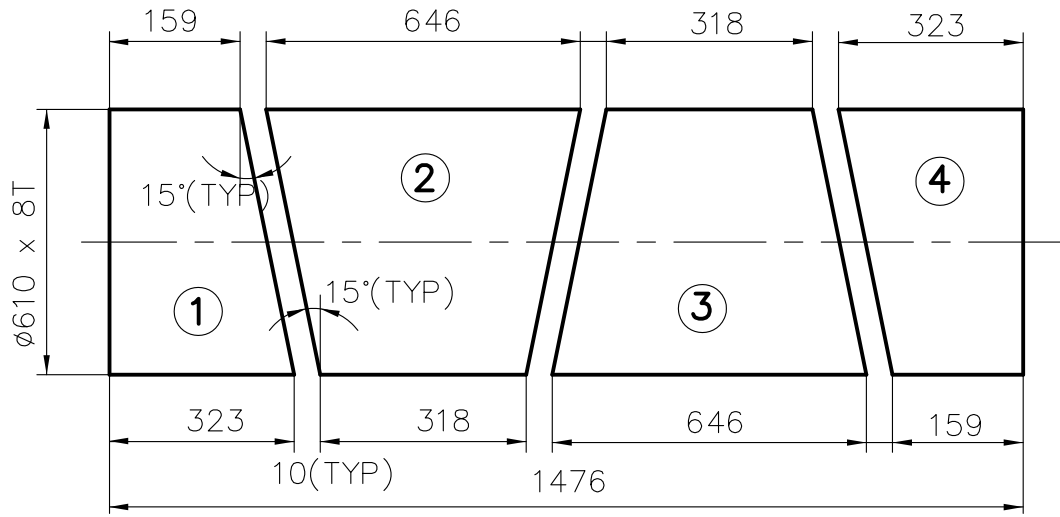
DRAWING No



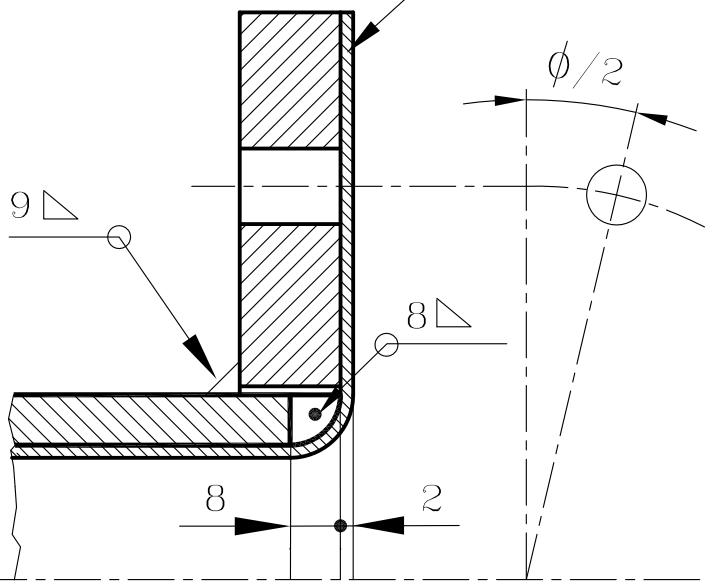
DETAIL-X

NOTES: -

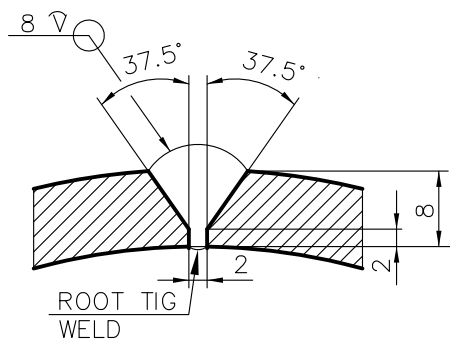
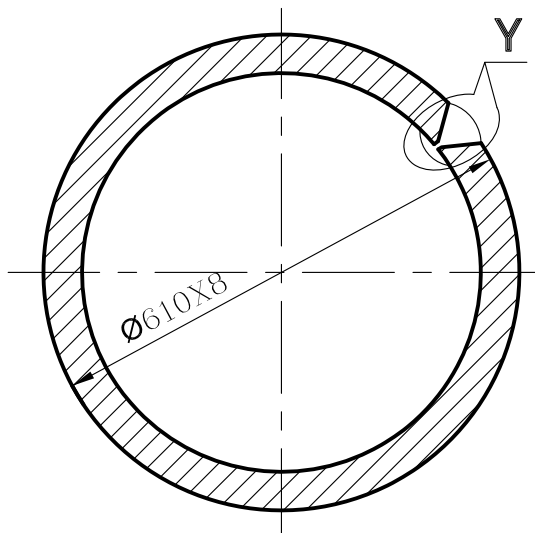
- 1 PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TOBE CUT AS PER CUTTING PLAN.
2. COATING DETAILS REFER APPROVED PAINTING SCHEDULE & QP.
- 3 INTERNAL GLASS FLAKE COATING SHALL BE AS PER APPROVED QUALITY PLAN AND DRAWING 4-80-468-81177
- 4 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- 5 FULL PENETRATION OF WELDS TO BE ENSURED
- 6 SA515GR70 / SA516GR70 PLATE IN PLACE OF IS2062 PLATE IS ACCEPTED
- 7 MITRE BEND TO BE MANUFACTURED BY USING ROLLED & WELDED PIPE FROM IS 2062 PLATE ALSO. RAW MATERIAL PLATE SIZE 8X1889X1476mm.



GLASS FLAKE COATING.



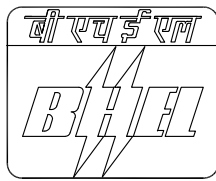
DETAIL-A



DETAIL -Y

02	FLAT FACED FLANGE NB 600; CL.150	3-80-468-27258		15 011 106 0000	78	100
			03	IS 2062 FE410B		2
01	90DEG MITRE BEND ø610X8 (R=900)	3-80-470-34383		15 011 027 0000	175	294
				IS 2062 FE410A		1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME G BABU	SIGN	DATE 19.02.18	NO OF ITEMS
CHD	P SURESH		19.02.18	
APPD	R SESHAGIRI		19.02.18	

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG	ITEM No.
CODE	C/M/F		-		
TITLE	90DEG MITRE BEND NB600 WITH FLANGE (910/910)			DRAWING No. 3-80-470-34383	REV 00
			CARD CODE U 01		